

## Claims

- 1 1. A sensor apparatus comprising;  
2 a housing including a cavity;  
3 a first end cap on one end of the housing;  
4 a second end cap on an opposite end of the housing;  
5 a sensor module coupled to the first end cap and supported within the  
6 housing cavity, including a plurality of sensor packages, each  
7 sensor package having an axis of sensitivity positioned in a  
8 different spatial direction;  
9 a plurality of first sealing members for sealing the interface between the  
10 first end cap and the housing;  
11 a plurality of second sealing members for sealing the interface between  
12 the second end cap and the housing;  
13 a plurality of first coupling members for coupling the first end cap to the  
14 housing; and  
15 a plurality of second coupling members for coupling the second end cap to  
16 the housing.
- 1 2. A sensor package comprising;  
2 a package; and  
3 a sensor coupled to the package.
- 1 3. A sensor assembly package, comprising;  
2 a plurality of sensor packages, each sensor package having an axis of  
3 sensitivity; and  
4 wherein each sensor package is positioned with its axis of sensitivity in a  
5 different spatial direction.
- 1 4. A method of coupling a controller onto a package, comprising; dispensing  
2 an adhesive on the package;  
3 placing the controller onto the adhesive;

1       curing the adhesive;  
2       wire-bonding the controller to the package; and  
3       encapsulating the controller and the wire bonds.

1     5. A method of assembling a sensor package including a package and a  
2       sensor, comprising coupling the sensor to the package.

1     6. A method of assembling a multi-axis sensor assembly, comprising:  
2       a plurality of sensor packages, each sensor package having an axis of  
3       sensitivity; and  
4       positioning each sensor package with its axis of sensitivity in a different  
5       spatial direction.

1     7. A sensor module package comprising;  
2       one or more substrates including one or more slots; and  
3       one or more sensors positioned within the slots.

1     8. A method of assembling a sensor package comprising one or more  
2       substrates and one or more sensors, comprising coupling the sensor to  
3       the substrates.

Add A1 >